NOTES

1. MATERIAL: MULTIPLE_MATERIALS
 FINISH: Na

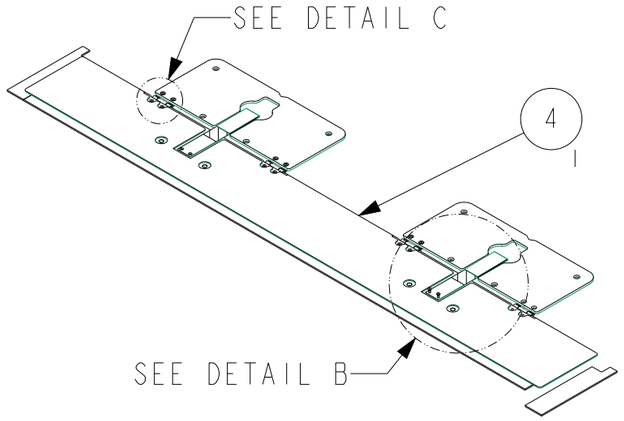
2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CTF WILL BE MEASURED DURING CpK.

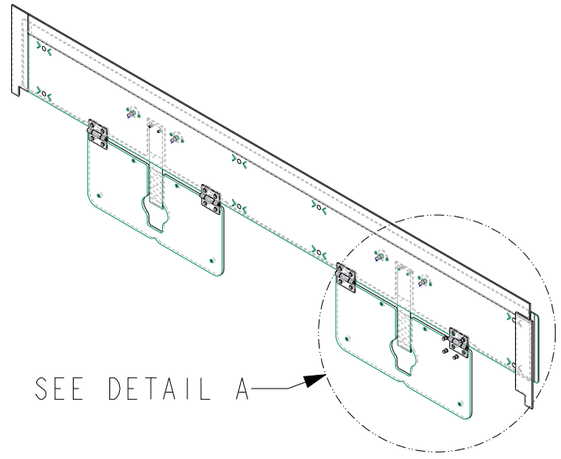
3. FINISHED COMPONENTS (PAINTED, PLATED, RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS, ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.

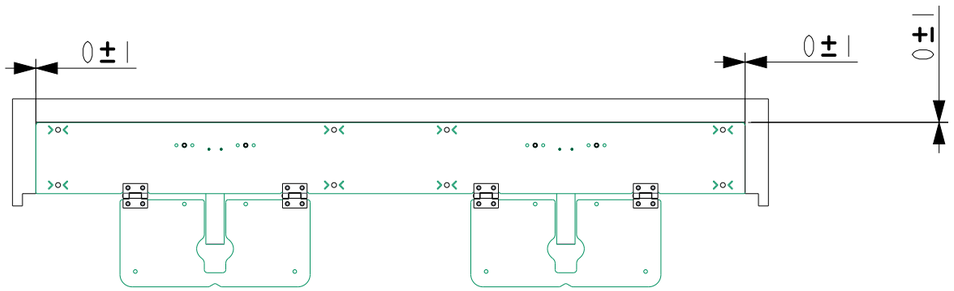
4. FASTENERS USED IN THIS ASSEMBLY TO BE INSTALLED PER MANUFACTURERS SPECIFICATION

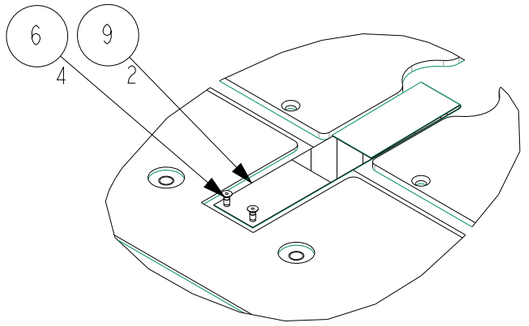
5. REFERENCE DRAWINGS: Na

REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED	-	17/02/26	BB	

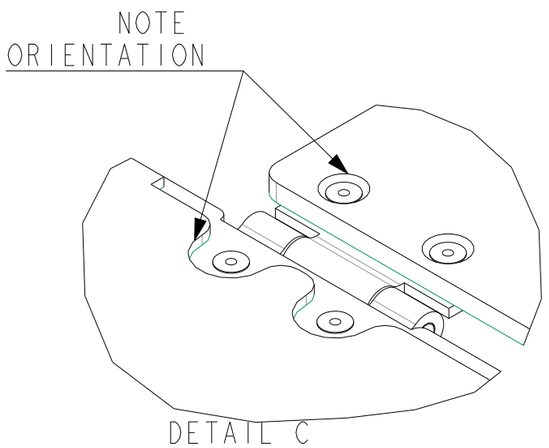




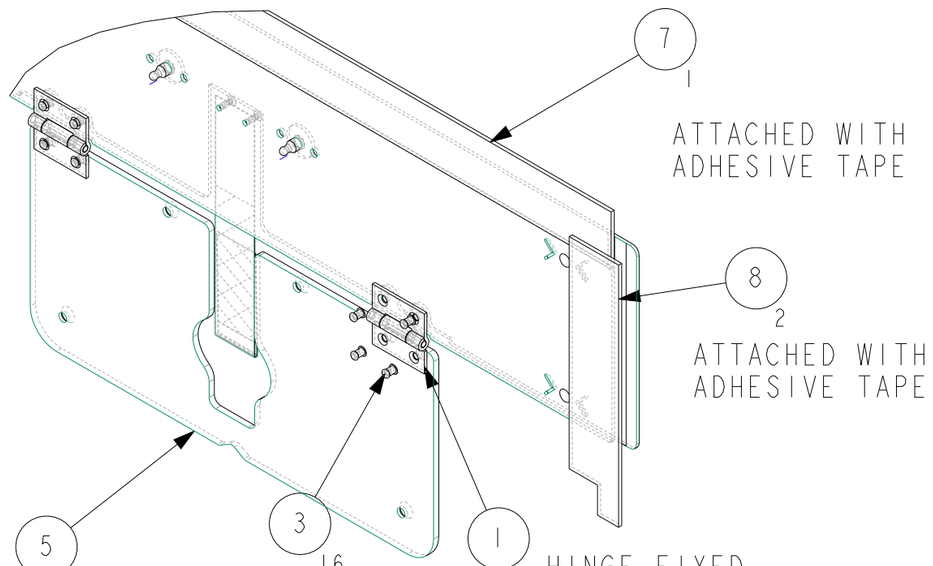




DETAIL B
SCALE 0,300



DETAIL C
SCALE 1,000



DETAIL A
SCALE 0,300

ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
9	2	STRAP VELCRO STRAP LENGTH 230MM	400306	C37461
8	2	SEAL SIDE BORC GASKET	400002	C37195
7	1	SEAL BORC UNDERSIDE GASKET	400001	C37184
6	4	RIVET_BLIND_1/8"DIA_CSKHD_OPEN_STEEL_Z/C	405091	405091
5	2	PLATE BORC UNDERSIDE FIXING PNT	402917	C36994_PNT
4	1	PLATE BORC MAIN SECTION PNT	402913	C37183_PNT
3	16	FASTENER BollHoff_220_611_40080	0	RS_PRO_206_5359
2	2.2M	ADHESIVE TAPE 3M 9472LE 19mm WIDTH	432620	3M_9472_LE
1	4	50-7-3580 - PINET 687-477-RS Hinge	404112	50-1-3580

BILL OF MATERIALS FOR GASKET BASE FULL ASSEMBLY ASM PART NO. 402912

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 7,2 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD. UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0,10 @ A3

MATERIAL [.1] THK'

DESCRIPTION AQUATRON META

GASKET BASE FULL ASSEMBLY ASM

DWG No C37194

A

1 OF 1